As a response to customer feedback, two CPM datasheets have been updated, CPM®1V®, and CPM®3V®; and a new datasheet has been issued for CPM®Cru-Wear®.

**CPM®1V®** The update reflects more detailed Thermal Fatigue data at higher cycle rates, and Impact Toughness data for various heat treatments.

**CPM®3V** The update of our proprietary alloy reflects the need for additional alloy property comparison, as noted in the Tool Steel Comparagraph and Impact Toughness sections. The data-based comparisons between the listed grades focused upon impact toughness differences at a comparable heat treated hardness.

**CPM®Cru-Wear®** Is the first issue for Crucible’s CPM version of the various “PM-Wear” alloys. It is the only version made in the USA by the CPM® process.